## FUB 30 and FUB 60

## Fit-up beds

- Designed and robustly built to withstand rugged work environments
- Fastest system to assemble $1+1$ sections.
- One FUB set consists of one power and one idler roller bed 30T, four indepently adjustable rollers to align the two sections with each other.
- The roller bed and rollers are all mounted on one main frame.
- Tires of type Polyurethane $20.5 \times 7$ inch.



## Ideal for:

- Wind tower fabrication
- Vessels
- Pipemills


## Ordering information



FUB 30
0370250931
FUB 60
0370250932

| Technical data | FUB $\mathbf{3 0}$ | FUB $\mathbf{6 0}$ |
| :--- | :--- | :--- |
| Max. loading capacity, ton | 30 | 60 |
| Min. workpiece diameter, mm (in.) <br> at $90^{\circ}$ included angle | $610(24)$ | $610(24)$ |
| Max. workpiece diameter, mm (in.) <br> at 30 included angle | $6435(253.3)$ | $6435(253.3)$ |
| Roller speed, mm/min (ipm) | $130-1295(5-51)$ | $130-1295(5-51)$ |
| Control voltage, V DC | 24 | 24 |
| Mains supply, <br> $50 \mathrm{~Hz}, 3-\mathrm{phase}, \mathrm{V}$ <br> $60 \mathrm{~Hz}, 3$-phase, V | $380 / 400 / 415$ | $380 / 400 / 415$ |
| Travel car bogie | $400 / 460 / 480$ | yes |
| Travel car speed, mm/min (ipm) | $238-2380(9.4-94)$ | $240-2400(9.5-95)$ |
| Travel car drive, AC kW | 1.1 | 2.2 |
| Power pack rating, kW | 1.5 | 1.5 |
| IP classification (motor) | IP55 | IP55 |
| IP classification (electrical) | IP43 | IP43 |
| Pump, cc | 2.1 | 2.1 |
| Tank capacity, I | $16(4.23)$ | $16(4.23)$ |
| Weight, kg (lbs.) | $5250(11575)$ | $7360(16226)$ |

